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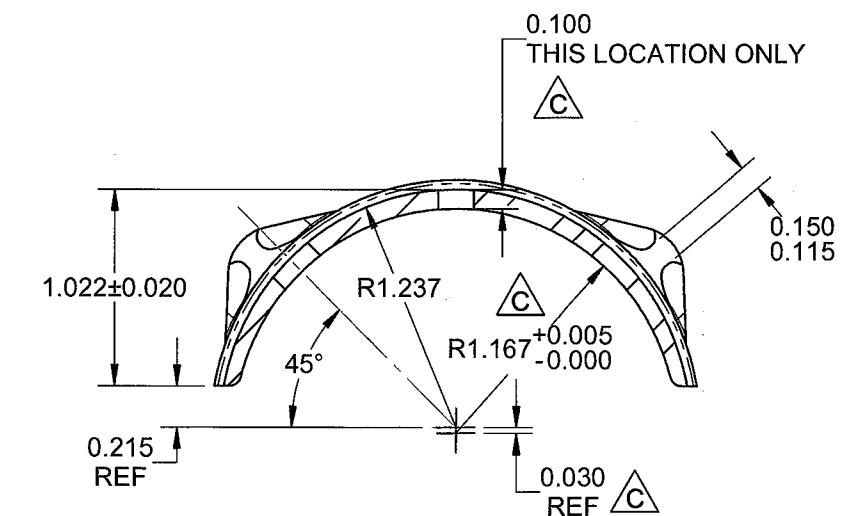
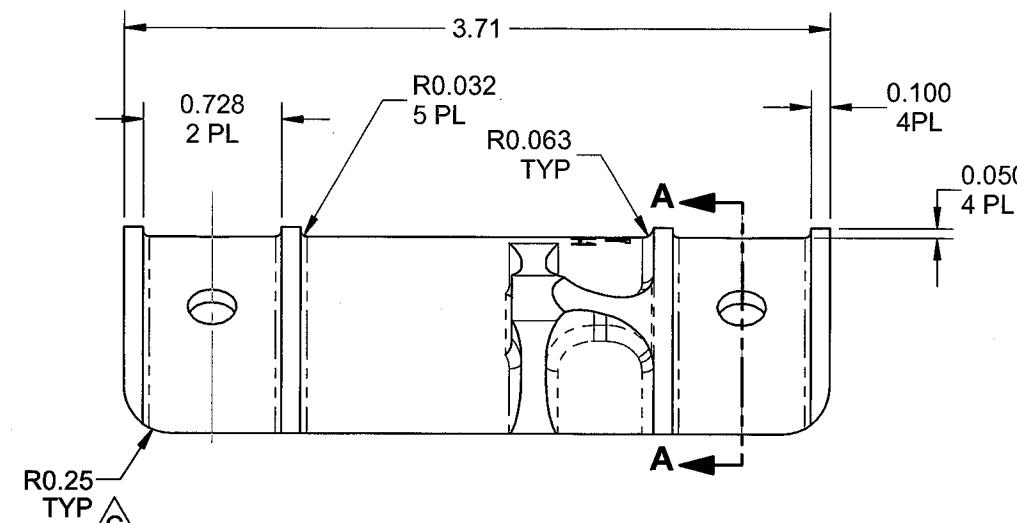
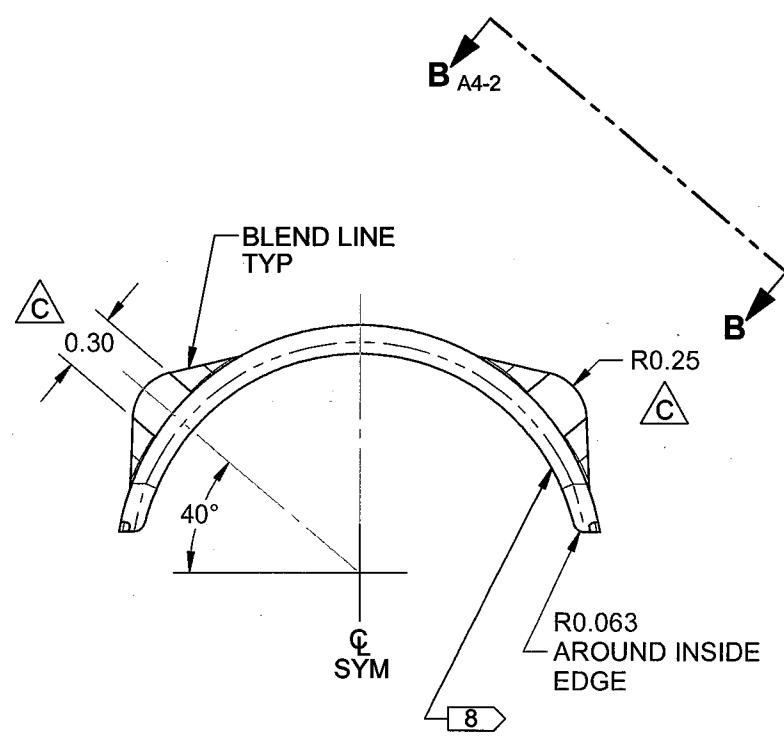
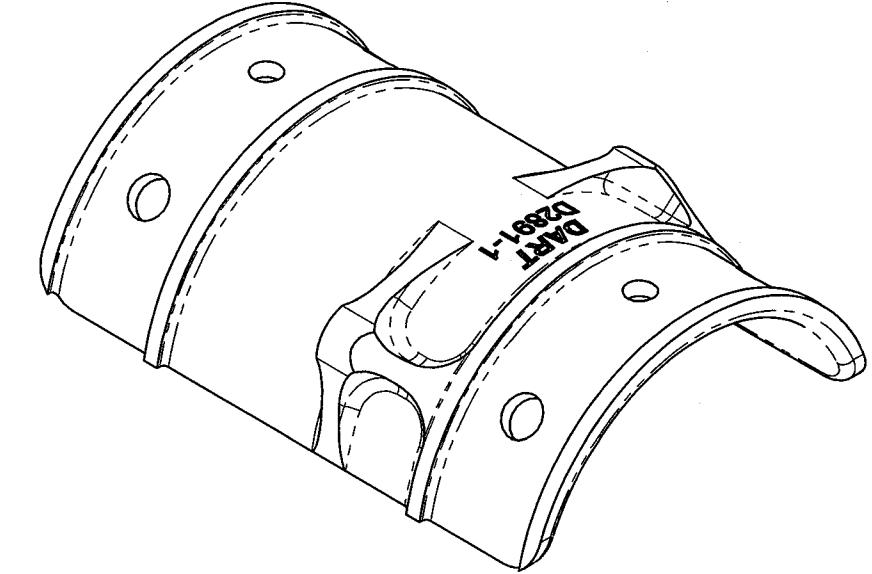
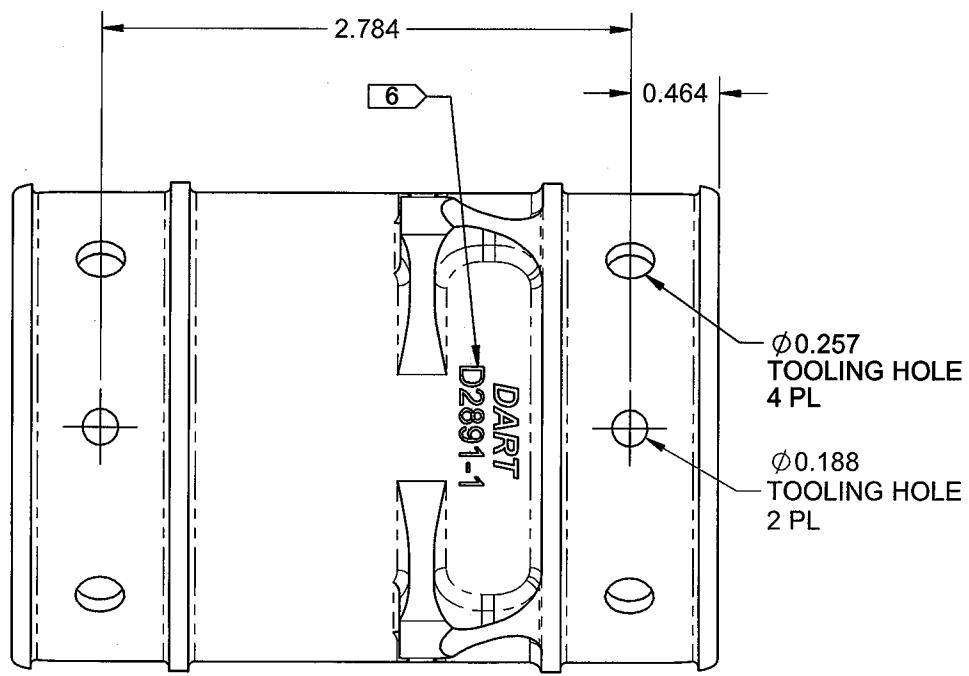
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**D2891-1 SUPPORT****RELEASED**2019 DEC 13
ECN 19-1307

APPROVED

C	REDRAW IN SW, CHG BORE (R1.167 WAS R1.137), 3M 2216 NOW 0.03" THICK, OPEN TOLERANCES	CP	19.10.01
B	RMV FINISH, ADD 3M 2216, ADD H925 MAT'L OPTION, UPDATE TOLERANCE	CP	11.07.15
A	NEW ISSUE	CP	00.11.17
REV.	DESCRIPTION		
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP	DRAWING NO. D2891	
CHECKED	MW	REV. C	
MFG. APPR.	SAD	SHEET 1 OF 2	
APPROVED	NO	TITLE	
DE APPR.	CP 19	SCALE Ø2.250 SUPPORT NTS	
DATE	19.10.01	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

- NOTES:
 1) MATERIAL: 17-4 PH STAINLESS STEEL, H900 OR H925 CONDITION
 MIN UTS = 170 KSI (38 HRc)
 (REF DART SPEC. D6104)
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: "DART" AND P/N IN THIS AREA WITH 0.125 HIGH LETTERING 0.010-0.020 DEEP, PER DART QSI 044 6.3.
 7) WEIGHT: 0.35 lbs
 8) FOR THE ENTIRE INNER CONCAVE SURFACE: ABRADE SURFACE WITH 400-GRIT SANDPAPER. REMOVE RESIDUE WITH MEK
 (OR EQUIVALENT). APPLY 0.03" THICK LAYER OF 3M SCOTCH-WELD 2216 B/A ADHESIVE TO MATING SURFACE OF
 SUPPORT. ALLOW TO CURE FOR 24 HOURS.

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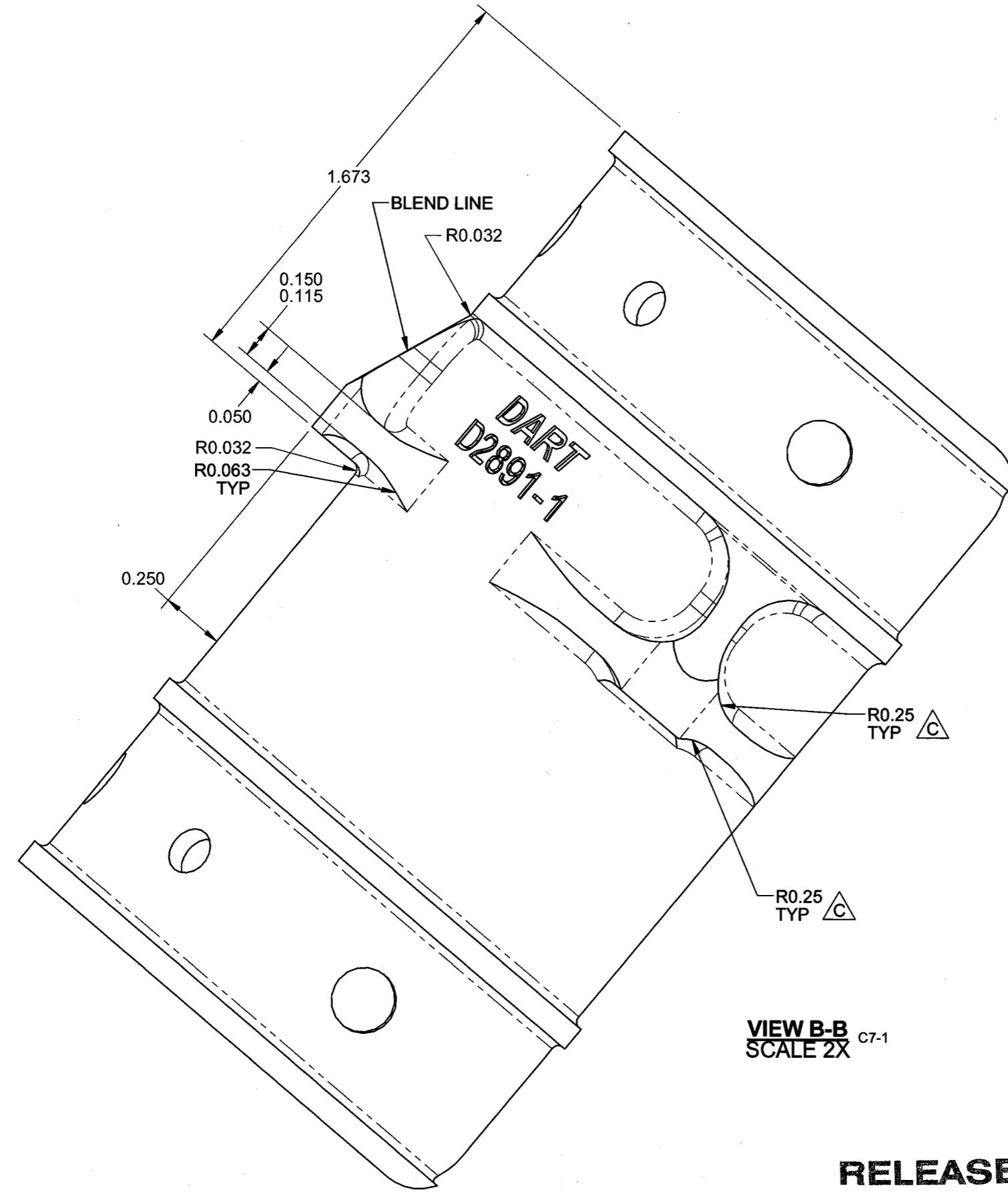
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RELEASED

2019 DEC 13 *up*

APPROVED

DESIGN	CP	DART AEROSPACE LTD	
DRAWN	CP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. C
MFG. APPR.	SAD	D2891	SHEET 2 OF 2
APPROVED	NO	TITLE	SCALE
DE APPR.	CP <i>up</i>	Ø2.250 SUPPORT	NTS
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